

Instruction Sheet

Kit Number: 79216500

BAGGER ATTACHMENT KIT – 72" DECK

WARNING: FAILURE TO FOLLOW INSTRUCTIONS could result in personal injury and/or damage to unit. Read, understand, and follow all safety practices in Operator's Manual before beginning.

NOTICE: Refer to the bagger Operator's Manual for additional installation instructions.

Package Contents

Check the contents of your kit for the parts listed below. Also see Figure 1.

Item	Description	Qty	Ariens P/N
1	Double Pulley	1	07341600
2	V-Belt	1	07234500
3	Cast Iron Weight	1	00172000
4	1/2-13" x 3 1/4" Hex Bolt	2	05960000
5	17/32" Flat Steel Washer	2	06441900
6	1/2-13" Nyloc Flange Nut	2	06500010
7	Baffle	1	04831651
8	3/8-16 x 1" Hex Bolt	2	05948700
9	3/8-16 Nyloc Flange Nut	2	06545500

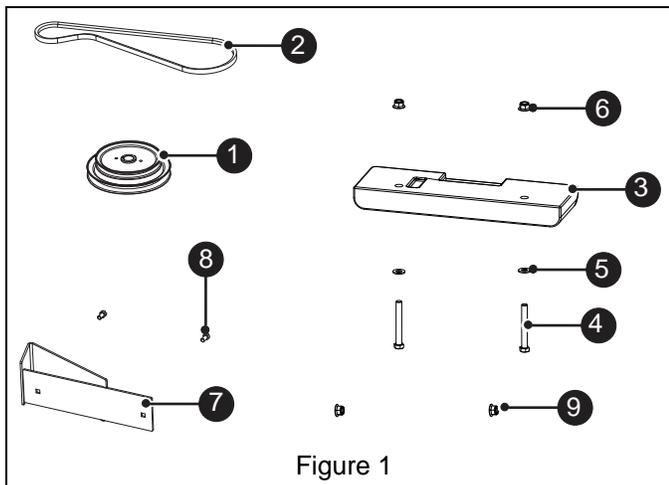


Figure 1

INSTALL COUNTERWEIGHTS

1. Open footrest panel. Remove and retain four 5/16" nuts securing foot plate. Remove front two nuts using a socket and extension through slots located on underside. Remove foot plate. See Figure 2.

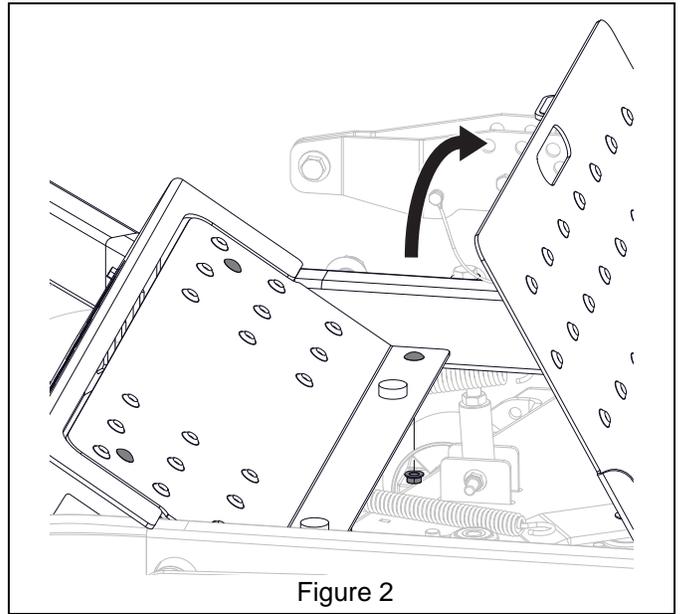


Figure 2

2. Install cast iron weight (item 3) with two 17/32" flat steel washers (item 5) and two 1/2 x 3 1/4" hex bolts (item 4). Secure with two 1/2" locking flange nuts (item 6). See Figure 3.

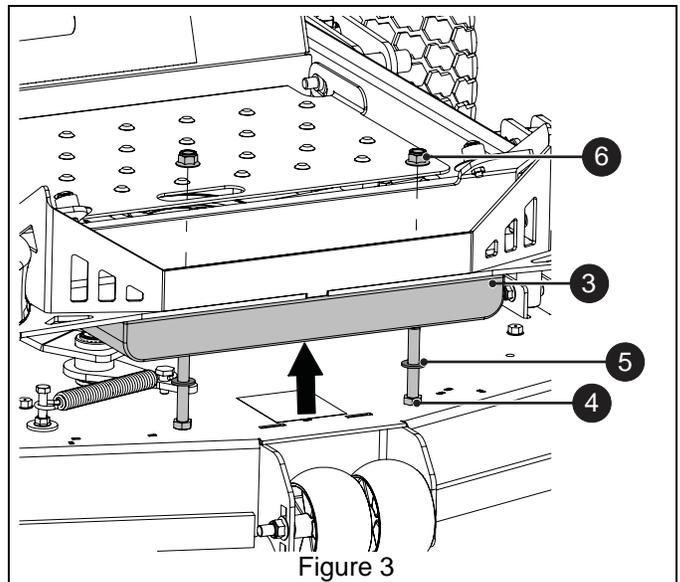
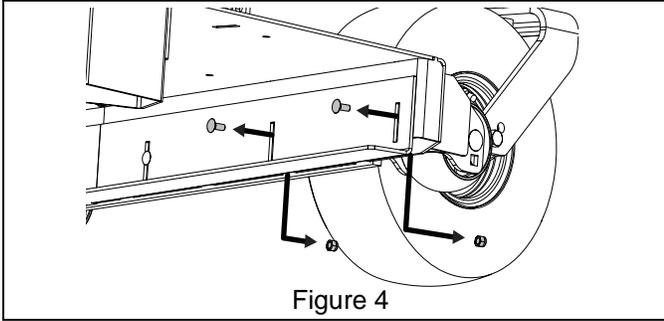


Figure 3

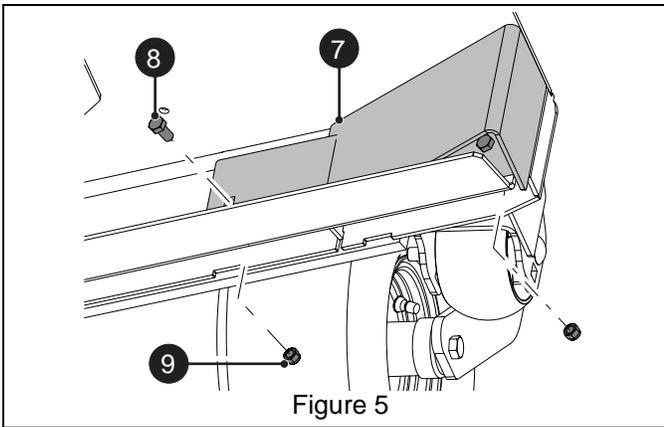
3. Reinstall footplate with retained hardware.

INSTALL FRONT BLOWER BAFFLE

1. Remove and discard two round head square neck bolts and two nyloc nuts from the discharge chute baffle. See Figure 4.



2. Install baffle (item 7) inside discharge chute with two 3/8 x 1" hex bolts (item 8) and two 3/8" nyloc flange nuts (item 9). See Figure 5.

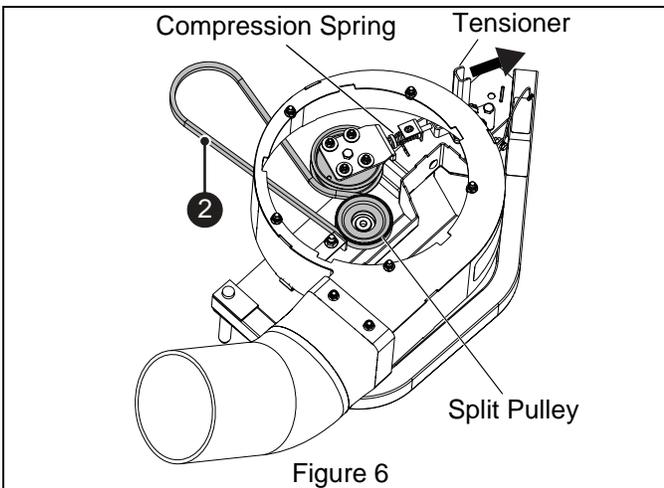


NOTICE: Remove baffle when operating unit without bagger blower.

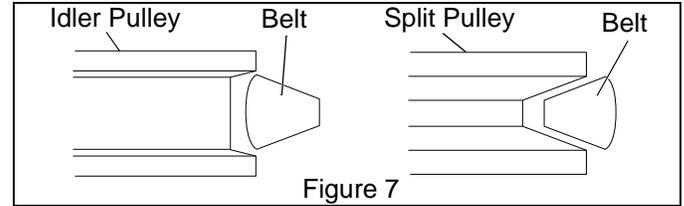
INSTALL V-BELT

See Figure 6.

1. Place blower belt tensioner in released position.
2. Install V-belt (item 2) around split pulley on blower assembly so that back side of belt contacts idler pulley.



IMPORTANT: Ensure flat side of V-belt contacts idler pulley and the V-side of V-belt contacts split pulley as shown in Figure 7.



INSTALL DOUBLE PULLEY

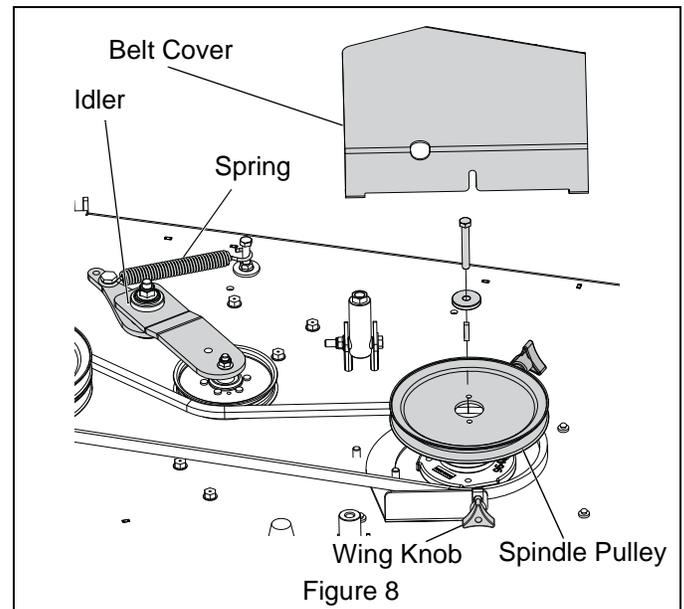
See Figure 8.

1. Loosen wing knobs and remove right belt cover.



CAUTION: Use care when releasing idler spring tension. Keep body parts away from idlers when performing this operation.

2. Disconnect spring from idler to release tension on mower belt and remove belt from spindle pulley.
3. Remove hardware from right-side spindle shaft and remove spindle pulley. Discard pulley, retain hardware.



4. Place blower belt tensioner in operating position.
5. Install double pulley (item 1) onto spindle shaft and secure with hardware removed in step 3.

IMPORTANT: Position double pulley so large pulley is under small pulley.

6. Reinstall mower belt onto lower pulley of double pulley.
7. Reconnect belt idler spring.